

Weber™

HANDLE BAG SOLUTIONS



SXF / SCHB - 7FW / 7CHB - 7FW / 7CHB-TF - 7FW / IH 400

Weber 7FW Twisted & Flat Handle Device



HANDLE BAG SOLUTIONS



Weber 5XF line with IH 400 Flat Handle Device

Handle bags can find uses in many markets, such as fast food, retail, luxury and fashion goods, etc. With their parameters integrated in our R&D approach, HolwegWeber has developed a large and specialized range for cutting and fitting handles of all types (die-cut, twisted or flat), using materials ranging from standard paper to the most complex materials for more demanding luxury boutiques.



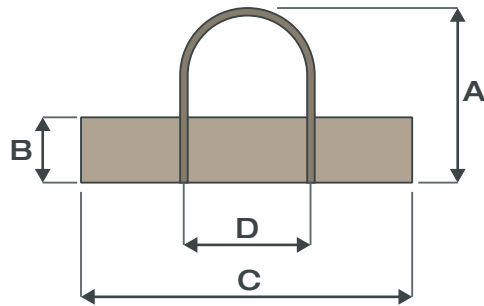
CHB

CHB-T

Twisted Handles - Double Patch

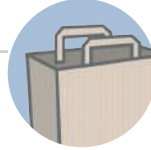


A	115 mm	4.5"
	125 mm	5"
	140 mm	5.5"
	150 mm	6"
B	51 mm	2"
	115 mm	4.5"
C	152 mm	6"
	203 mm	8"
D	254 mm	10"
	57 mm	2.25"
	75 mm*	3"*
	100 mm	4"
	125 mm	5"

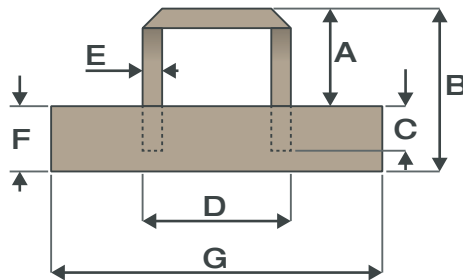


CHB-F

Flat Handles - Double Patch - 4 plies

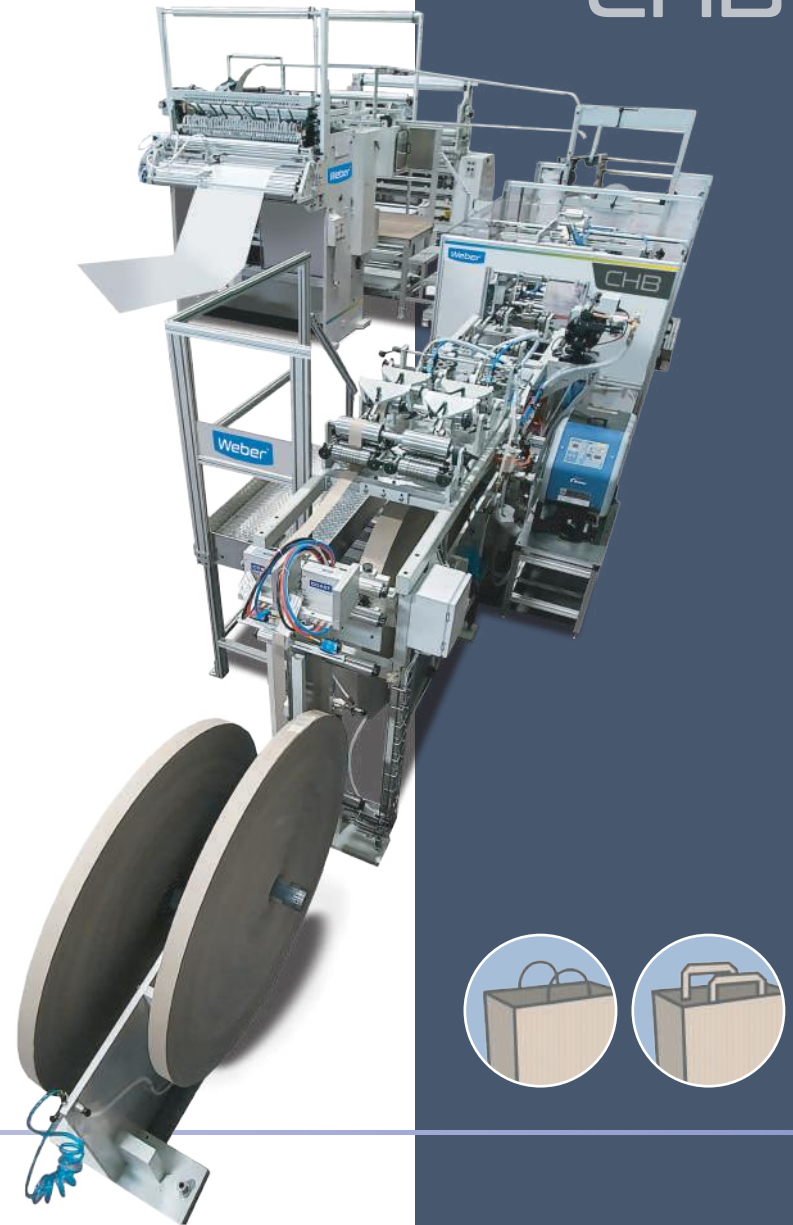


A	89 mm	3.5"
B	127 mm	5"
C	38 mm	1.5"
D	117 mm	4.6"
	11 mm	0.43"
E	14 mm	0.55"
	18 mm	0.71"
F	51 mm	2"
G	203 mm	8"



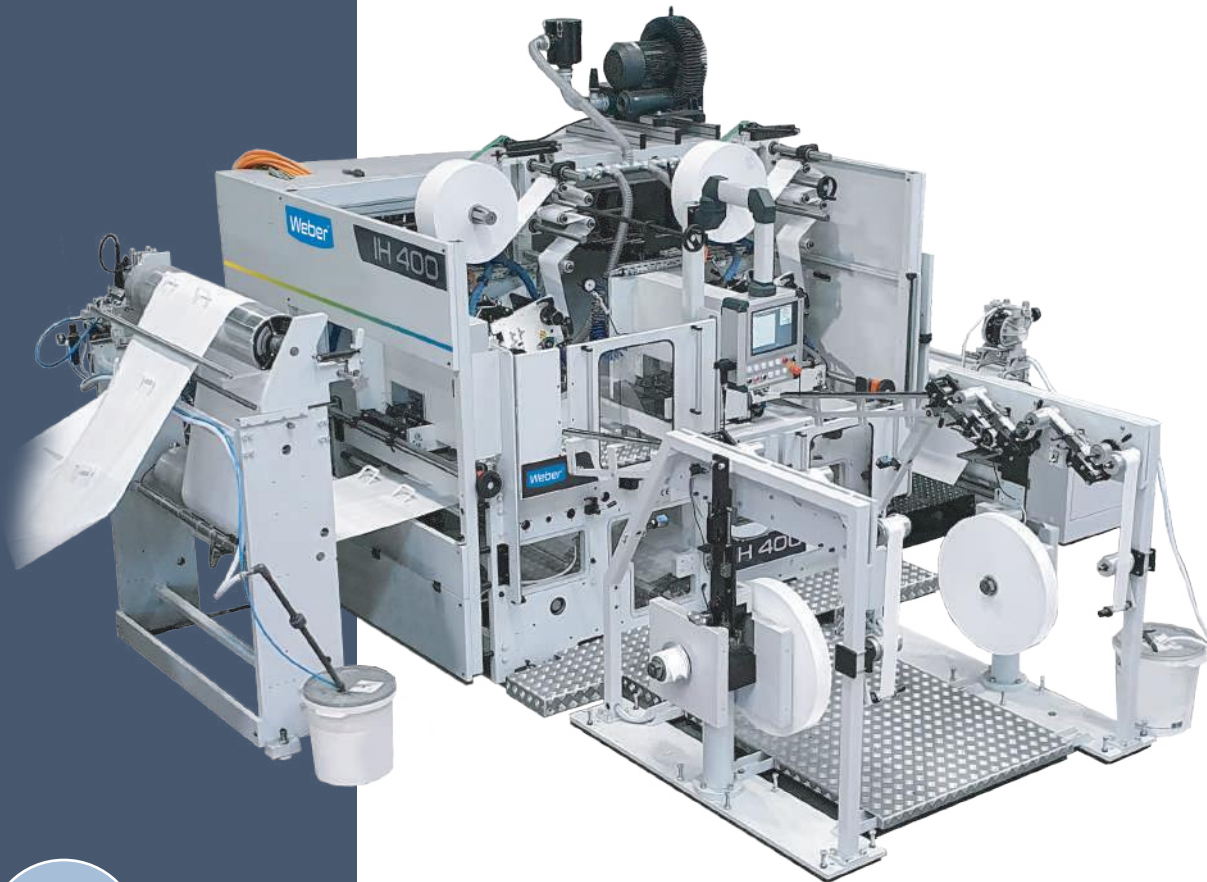
*Handle Width dedicated for the 5XF bag making machine only.

CHB



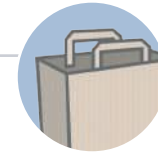
HANDLE BAG SOLUTIONS

IH 400

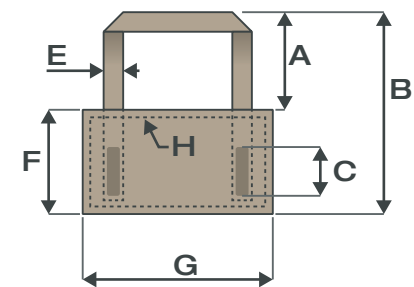


IH 400

Flat Handles - Single Patch - 4 plies



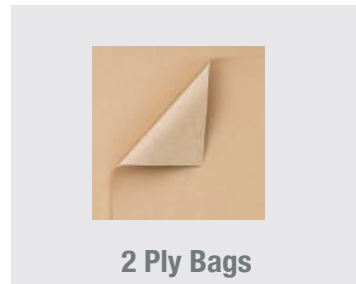
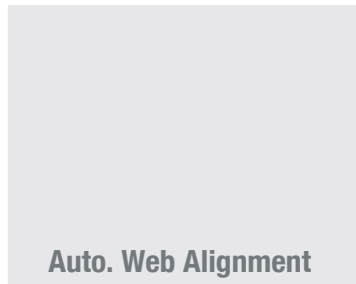
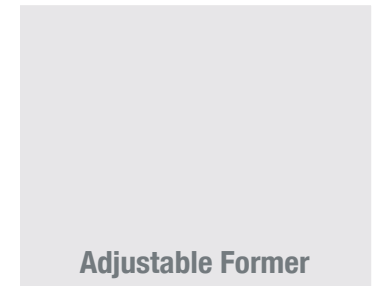
A	60 - 90 mm	2.6" - 3.5"
B	128 - 130 mm	5" - 5.1"
C	35 - 60 mm	1.4 - 2.4"
D	126 mm	5"
E	18 mm	0.7"
F	50 mm	2"
G	150 - 170 mm	5.9 - 6.7"
H	5 mm / 0.2" less than F & G	
I	5 mm	0.2"



LINES EQUIPMENT

Handles Forming Station	Handles and Patch Application Unit	Bottom Forming Stations
Reinforcement Patch Cutting Unit	Longitudinal Cold Glue Device	Bottom Flaps Gluing Station
Hotmelt Application for the Handles	Transfer & Vertical Discharge Table with Counting Device	Line Control by HMI
Cold Glue Reinforcement Patches	Tube Form Station with Motorized Settings	Ready for Industry 4.0

OPTIONAL FEATURES & AUXILIARY EQUIPMENT



HANDLE BAG SOLUTIONS

TECHNICAL SPECIFICATIONS

General Bag Range Specifications - May vary due to handle type, size, and style.



Models	Bag Width	Bottom Width	Cutting Length	Max. Paper Web Width	Max Paper Weight
5XF / 5CHB CHB-T, CHB-F, or CHB -TF	180 - 330mm 7 - 13"	50 - 180mm 2 - 7"	260 - 430mm 10.3 - 17"	1042mm 41"	196g/m ² 120 lbs.
5XF / IH 400	165 - 330mm 6.5 - 13"	50 - 180mm 2 - 7"	260 - 475mm 10.2 - 18.7"	1042mm 41"	196g/m ² 120 lbs.
7FW / 7CHB CHB-T, CHB-F, or CHB -TF	216 - 457mm 8.5 - 18"	76 - 217mm 3 - 8.5"	380 - 635mm 15 - 25"	1295mm 51"	235g/m ² 140 lbs.
7FW / 7CHB LG Bottom CHB-T, CHB-F, or CHB -TF	216 - 457mm 8.5 - 18"	127 - 254mm 5 - 10"	380 - 635mm 15 - 25"	1295mm 51"	235g/m ² 140 lbs.
7FW / IH 400	197 - 457mm 7.8 - 18"	76 - 217mm 3 - 8.5"	380 - 709mm 15 - 28"	1295mm 51"	235g/m ² 140 lbs.
7FW / IH 400 LG Bottom	197 - 457mm 7.8 - 18"	127 - 254mm 5 - 10"	380 - 709mm 15 - 28"	1295mm 51"	235g/m ² 140 lbs.

Note : Additional ranges may be available upon request.
Machine speed dependent on paper & adhesive qualities, bag dimensions, operator knowledge, and general work philosophy.



REPAKT

Sustainable solutions for daily life packaging



Sustainable Polymers Division



Paper Division

One Vision, One Group

Our Vision: Our Planet needs sustainable solutions for daily life packaging.

One Mission, Two Divisions

Our Mission is to reduce virgin plastic use and carbon footprint in daily life packaging by offering solutions to produce compostable, biodegradable or recyclable flexible packaging.

REPAKT® is a leader of flexible packaging solutions.

We offer more than two centuries of cumulative experience and intellectual propriety through our seven brands dedicated to offer solutions to nine market segments



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