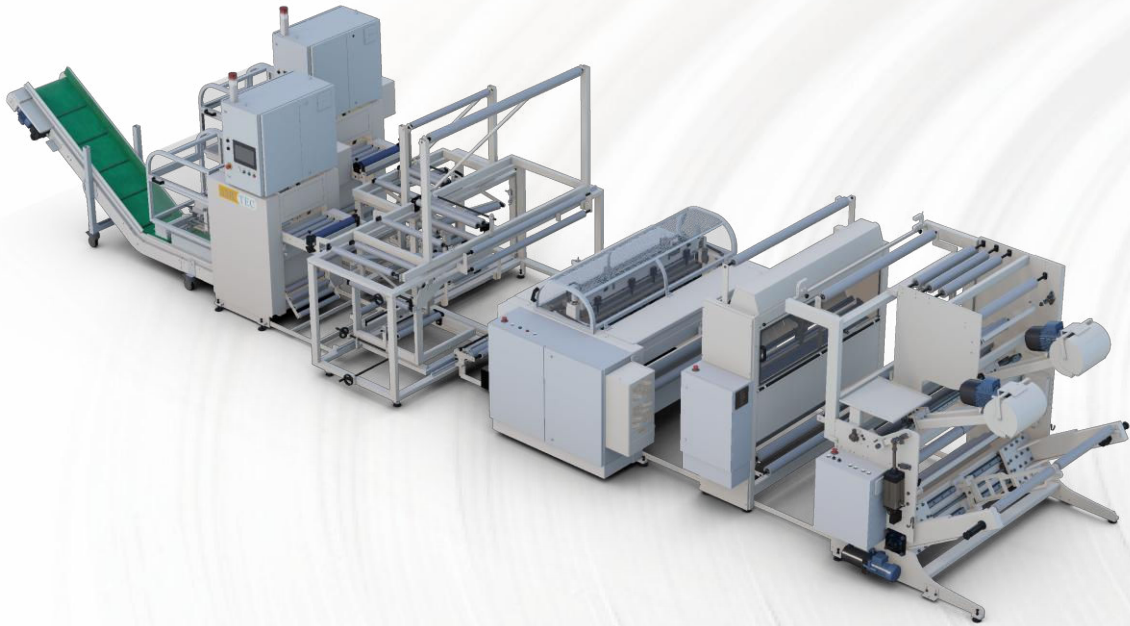


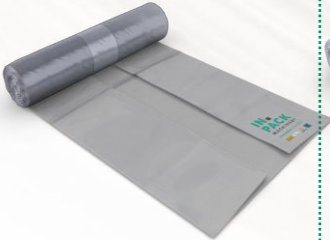



TSA-D-ROLLER

Machines for garbage bags

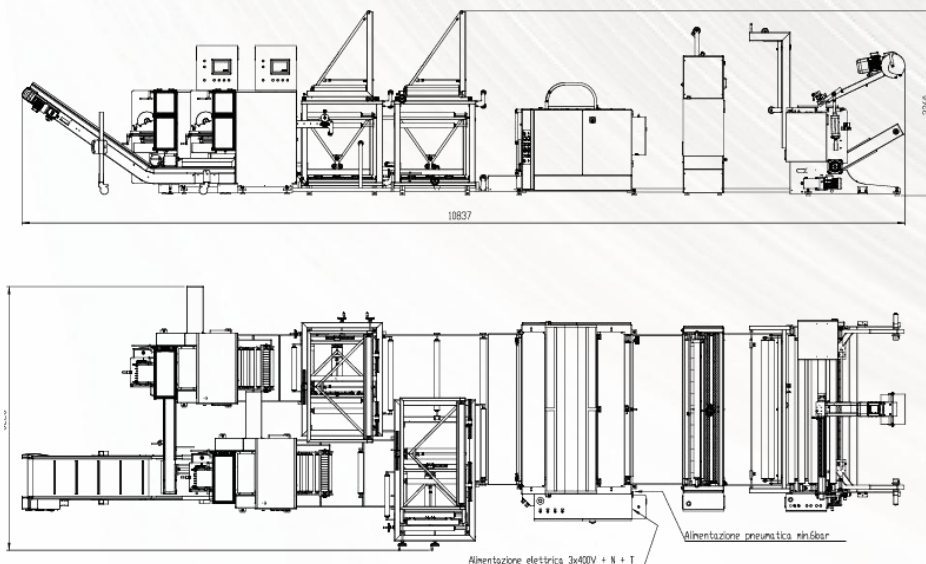


The bag-making machine model TSA-D-ROLLER is designed for the **production of sealed and perforated bags**, equipped with two automatic double-station coreless winding units, automatic labeling with adhesive paper tags, and automatic unloading of finished rolls

Coreless flat bags roll	Open-mouth gusseted bags on roll	C-fold open-mouth bags on roll	Star-sealed bags on roll
			

TECHNICAL CHARACTERISTICS

Technical Data	Size 1380	Size 1640	Size 1860
Minimum material width	400 mm	400 mm	600 mm
Maximum material width	1340 mm	1600 mm	1800 mm
Minimum bag length	200 mm	200 mm	200 mm
Maximum bag length	50.000 mm	50.000 mm	50.000 mm
Minimum material thickness	2 x 8 µm	2 x 8 µm	2 x 8 µm
Maximum material thickness	4 x 80 µm	4 x 80 µm	4 x 80 µm
Maximum cycles per minute	300	250	240
Maximum linear speed	180 m/min	180 m/min	180 m/min
Maximum roll diameter	120 mm	120 mm	120 mm
Minimum roll width	100 mm	100 mm	100 mm
Maximum roll width	430/500 mm	430/500 mm	430/500 mm
Maximum number of changes/min	20	20	20
Type of materials	LDPE, HDPE		

MACHINE LAYOUT


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